



Outboard Marine Sleeves

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MERCURY

H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price
10 18 20 25	1984-85 1984-95 1984-04 1984-04	2	STRAIGHT SLEEVE WITH PORTS	CR	2.561"	4.690"	2.753" 2.773"	1072SA 1072SB	\$104.37 (D4876) \$104.37 (D4876)
35	ALL	2	STRAIGHT SLEEVE WITHOUT PORTS	CS	2.875"	4.875"	3.003" 3.128"	1018SA 1018SB	\$66.58 (D8234) \$66.58 (D8234)
40	1994-04	2	STRAIGHT SLEEVE WITH PORTS	RS	2.993"	5.585"	3.200" 3.220"	1200SA 1200SB	\$107.01 (D6596) \$107.01 (D6596)
35 40 50 60	1999 1998-04	3	STRAIGHT SLEEVE WITH PORTS INCLUDES MERCURY JET	RS	2.993	5.585"	3.200" 3.220" 3.240"	1115SA 1115SB 1115SC	\$117.72 (D2567) \$117.72 (D2567) \$117.72 (D2567)
40	1991-97	3	STRAIGHT SLEEVE WITH PORTS		2.955"	5.280"	3.200" 3.220"	1177SA 1177SB	\$117.72 (D2567) \$117.72 (D2567)
40 45 50	1990-95 1986-89 1970-85	4	STRAIGHT SLEEVE WITHOUT PORTS CLASSIC SERIES	CS	2.565"	4.688"	2.688" 2.813"	1032SA 1032SB	\$66.58 (D8234) \$66.58 (D8234)
50	1984-90	3	STRAIGHT SLEEVE WITH PORTS 3 EXH. WITH BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1021SA 1021SB	\$104.37 (D4876) \$104.37 (D4876)
50	1991-97	3	STRAIGHT SLEEVE WITH PORTS 2 FINGER PORTS (BRACKET ENGINE) EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.195", TOP TO DECK 1.700", BOTTOM TO DECK 2.585", WIDTH 1.760"</i>	RS	2.955"	5.280"	3.200" 3.220" 3.240"	1062SA 1062SB 1062SC	\$117.72 (D2567) \$117.72 (D2567) \$117.72 (D2567)
50	1998-04	3	STRAIGHT SLEEVE WITH PORTS 2 LITTLE FINGER PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.225", TOP TO DECK 1.710" BOTTOM TO DECK 2.545", WIDTH 1.730"</i>	RS	2.953"	5.280"	3.200" 3.220"	1123SA 1123SB	\$117.72 (D2567) \$117.72 (D2567)
60	1980-83	2	STRAIGHT SLEEVE WITH PORTS (NO. 6E9) MARINER ONLY	RS	3.228"	5.565"	3.434" 3.450"	1035SA 1035SB	\$117.72 (D2567) \$117.72 (D2567)
60 65 70 75 80	1972-76 1977-83	3 3 3 4 4	STRAIGHT SLEEVE WITHOUT PORTS	CS	2.875"	4.875"	3.003" 3.128"	1018SA 1018SB	\$66.58 (D8234) \$66.58 (D8234)
60 65 70	1984-90 1972-76 1977-83	3	STRAIGHT SLEEVE WITH PORTS 3 EXH. WITH BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1021SA 1021SB	\$104.37 (D4876) \$104.37 (D4876)
60	1991-97	3	STRAIGHT SLEEVE WITH PORTS 2 FINGER PORTS (BRACKET ENGINE) EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.195", TOP TO DECK 1.700", BOTTOM TO DECK 2.585", WIDTH 1.760"</i>	RS	2.955"	5.280"	3.200" 3.220" 3.240"	1062SA 1062SB 1062SC	\$117.72 (D2567) \$117.72 (D2567) \$117.72 (D2567)

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H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price
60	1998-00	3	STRAIGHT SLEEVE WITH PORTS 2 LITTLE FINGER PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.225", TOP TO DECK 1.710", BOTTOM TO DECK 2.545", WIDTH 1.730"</i>	RS	2.953"	5.280"	3.200"	1123SA	\$117.72 (D2567)
							3.220"	1123SB	\$117.72 (D2567)
70	1987-89	3	STRAIGHT SLEEVE WITH PORTS MUST BORE TO INSTALL OUR STD. SLEEVE STOCK SLEEVE IS 3.575" O.D.	RS	3.375"	5.490"	3.642"	1050SA	\$117.72 (D2567)
75	1990-93						3.662"	1050SB	\$117.72 (D2567)
80	1987-89								
70			STRAIGHT SLEEVE WITH PORTS	RS	3.375"	5.490"	3.642"	1176SA	\$117.72 (D2567)
75							3.662"	1176SB	\$117.72 (D2567)
75	1984-86	3	STRAIGHT SLEEVE WITH PORTS 4 EXH.WITH BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1022SA 1022SB	\$104.37 (D4876) \$104.37 (D4876)
75	1994-04	3	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.885", BOTTOM TO DECK 2.775", WIDTH 2.345"</i>	RS	3.500"	3.475"	3.766" 3.786"	1101SA 1101SB	\$117.72 (D2567) \$117.72 (D2567)
80	1968-74	4	STRAIGHT SLEEVE WITH PORTS 4 EXH. WITH OUT BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1043SA 1043SB	\$104.37 (D4876) \$104.37 (D4876)
80	1978-84	4	STRAIGHT SLEEVE WITH PORTS 4 EXH. WITH BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1022SA	\$104.37 (D4876)
85	1973-77							1022SB	\$104.37 (D4876)
85	1987-93	3	STRAIGHT SLEEVE WITH PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.160", TOP TO DECK 1.625", BOTTOM TO DECK 2.680", WIDTH 2.010"</i>	RS	3.375"	5.490"	3.642" 3.662" 3.682"	1051SA 1051SB 1051SC	\$117.72 (D2567) \$117.72 (D2567) \$117.72 (D2567)
90	1978-83	6	STRAIGHT SLEEVE WITH PORTS 3 EXH. WITHOUT BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1019SA 1019SB	\$104.37 (D4876) \$104.37 (D4876)
90	1987-93	3	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.625", BOTTOM TO DECK 2.680", WIDTH 2.010"</i>	RS	3.375"	5.490"	3.642" 3.662"	1137SA 1137SB	\$117.72 (D2567) \$117.72 (D2567)
90	1987-93	3	STRAIGHT SLEEVE WITH PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.160", TOP TO DECK 1.625", BOTTOM TO DECK 2.680", WIDTH 2.010"</i>	RS	3.375"	5.490"	3.642" 3.662" 3.682"	1051SA 1051SB 1051SC	\$117.72 (D2567) \$117.72 (D2567) \$117.72 (D2567)
90	1994-04	3	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.885", BOTTOM TO DECK 2.775", WIDTH 2.345"</i>	RS	3.500"	5.770"	3.766" 3.786"	1101SA 1101SB	\$117.72 (D2567) \$117.72 (D2567)
90	1994-04	3	STRAIGHT SLEEVE WITH PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.000", TOP TO DECK 1.870", BOTTOM TO DECK 2.760", WIDTH 2.345"</i>	RS	3.500"	5.770"	3.766" 3.786"	1150SA 1150SB	\$117.72 (D2567) \$117.72 (D2567)



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H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price			
90	2005-06		OPTIMAX	S	3.625"	5.975"	3.884"	1189SA	\$124.83 (D4118)			
			STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.585", BOTTOM TO DECK 2.840", WIDTH 2.335"				3.904"	1189SB	\$124.83 (D4118)			
100	1987-93	4	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.760", BOTTOM TO DECK 2.755", WIDTH 2.350"	RS	3.375"	5.775"	3.642"	1061SA	\$117.72 (D2567)			
			3.662"				1061SB	\$117.72 (D2567)				
			3.684"				1061SC	\$117.72 (D2567)				
100	1994-04	4	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.865", BOTTOM TO DECK 2.770", WIDTH 2.350"	RS	3.500"	5.770"	3.765" 3.785"	1075SA 1075SB	\$117.72 (D2567) \$117.72 (D2567)			
115	1970-81	3	STRAIGHT SLEEVE WITH PORTS 3 EXH. W/O BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1020SA 1020SB	\$104.37 (D4876) \$104.37 (D4876)			
115	1982-88	6	STRAIGHT SLEEVE WITH PORTS 3 EXH. AND BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1021SA 1021SB	\$104.37 (D4876) \$104.37 (D4876)			
115	1984-88	4	STRAIGHT SLEEVE WITH PORTS 3 EXH. W/O BOOST PORT	CS	2.875"	4.875"	3.003" 3.128"	1042SA 1042SB	\$104.37 (D4876) \$104.37 (D4876)			
115	1989-93	4	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.760", BOTTOM TO DECK 2.755", WIDTH 2.350"	RS	3.375"	5.775"	3.642"	1061SA	\$117.72 (D2567)			
			3.662"				1061SB	\$117.72 (D2567)				
			3.682"				1061SC	\$117.72 (D2567)				
115	1994-00	4	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.865", BOTTOM TO DECK 2.770", WIDTH 2.350"	RS	3.500"	5.770"	3.765" 3.785"	1075SA 1075SB	\$117.72 (D2567) \$117.72 (D2567)			
			STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.865", BOTTOM TO DECK 2.770", WIDTH 2.350"				RS	3.500"	5.770"	3.765" 3.785"	1075SA 1075SB	\$117.72 (D2567) \$117.72 (D2567)
125	1994-00	4	STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.865", BOTTOM TO DECK 2.770", WIDTH 2.350"	RS	3.500"	5.770"	3.765" 3.785"	1075SA 1075SB	\$117.72 (D2567) \$117.72 (D2567)			
135 150	1979-00 thru 1998	6	STRAIGHT SLEEVE WITH PORTS 2.0L XR2	CS	3.125"	5.545"	3.313"	1026SA	\$117.72 (D2567)			
			FLANGED SLEEVE WITH PORTS 2.0L XR2, .200" Flange Thickness							3.375"	1026SB	\$117.72 (D2567)
										3.313"	1026FA	\$124.83 (D4118)
135	1998-04	6	2.5L OPTI-MAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.650", BOTTOM TO DECK 2.590", WIDTH 2.210"	RS	3.500"	5.275"	3.693" 3.713"	1132SA 1132SB	\$124.83 (D4118) \$124.83 (D4118)			
150	1989-92	6	STRAIGHT SLEEVE WITH PORTS XR4	RS	3.375"	5.355"	3.557" 3.577"	1070SA 1070SB	\$121.63 (D6097) \$121.63 (D6097)			
			FLANGED SLEEVE WITH PORTS XR4, .250" Flange Thickness							3.577"	1070FB	\$128.68 (D4638)



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H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price
140	1978-81	6	STRAIGHT SLEEVE WITH PORTS 3 EXH. AND BOOST	CS	2.875"	4.875"	3.003"	1021SA	\$104.37 (D4876)
150	1973-78	3.128"					1021SB	\$104.37 (D4876)	
150	1994-04	6	2.5L STRAIGHT SLEEVE WITH PORTS XR6 EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.300", TOP TO DECK 1.710", BOTTOM TO DECK 2.610", WIDTH 2.215"</i>	RS	3.500"	5.275"	3.693" 3.713" 3.733"	1071SA 1071SB 1071SC	\$124.83 (D4118) \$124.83 (D4118) \$124.83 (D4118)
150	1997-00	6	2.5L OPTI -MAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.760", BOTTOM TO DECK 2.700", WIDTH 2.215"</i>	RS	3.500"	5.320"	3.693" 3.713"	1143SA 1143SB	\$124.83 (D4118) \$124.83 (D4118)
150	2000-03	6	2.5L STRAIGHT SLEEVE WITH PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.360", TOP TO DECK 1.780", BOTTOM TO DECK 2.690", WIDTH 2.210"</i>	RS	3.500"	5.320"	3.693" 3.713"	1139SA 1139SB	\$124.83 (D4118) \$124.83 (D4118)
175	thru 1981	6	STRAIGHT SLEEVE WITH PORTS XR2 2.0L	CS	3.125"	5.545"	3.313" 3.375"	1026SA 1026SB	\$117.72 (D2567) \$117.72 (D2567)
			FLANGED SLEEVE WITH PORTS 2.0L, .200" Flange Thickness				3.313"	1026FA	\$124.83 (D4118)
175	1991-92	6	STRAIGHT SLEEVE WITH PORTS XR4		3.375"	5.384"	3.557" 3.577"	1146SA 1146SB	\$121.63 (D6097) \$121.63 (D6097)
175	1983-92	6	STRAIGHT SLEEVE WITH PORTS 2.4L	CR	3.375"	5.550"	3.565" 3.585" 3.628"	1027SA 1027SB 1027SC	\$121.63 (D6097) \$121.63 (D6097) \$121.63 (D6097)
			FLANGED SLEEVE WITH PORTS 2.4L, .250" Flange Thickness				3.565" 3.585" 3.628"	1027FA 1027FB 1027FC	\$128.74 (D8638) \$128.74 (D8638) \$128.74 (D8638)
			STRAIGHT SLEEVE WITH PORTS SAME AS 1027 SERIES EXCEPT LENGTH				CR	3.375"	5.410"
175	1991-95	6	2.5L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.610", BOTTOM TO DECK 2.650", WIDTH 2.315"</i>	RS	3.500"	5.275"	3.693" 3.713" 3.733"	1041SA 1041SB 1041SC	\$124.83 (D4118) \$124.83 (D4118) \$124.83 (D4118)
			2.5L FLANGED SLEEVE WITH PORTS (XRI) NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.610", BOTTOM TO DECK 2.650", WIDTH 2.315", .250" Flange Thickness</i>				3.693" 3.713" 3.733"	1041FA 1041FB 1041FC	\$131.97 (D8758) \$131.97 (D8758) \$131.97 (D8758)
175	1996-00	6	2.5L STRAIGHT SLEEVE WITH PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.165", TOP TO DECK 1.635", BOTTOM TO DECK 2.635", WIDTH 2.330"</i>	RS	3.500"	5.275"	3.693" 3.713" 3.733"	1095SA 1095SB 1095SB	\$124.83 (D4118) \$124.83 (D4118) \$124.83 (D4118)
175	2000-04	6	2.5L STRAIGHT SLEEVE WITH PORTS EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>NOTCH TO DECK 1.110", TOP TO DECK 1.680", BOTTOM TO DECK 2.670", WIDTH 2.335"</i>	RS	3.500"	5.325"	3.693" 3.713"	1138SA 1138SB	\$124.83 (D4118) \$124.83 (D4118)



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200	1978-82	6	2.4L STRAIGHT SLEEVE WITH PORTS NO BOOST PORTS	CR	3.375"	5.550"	3.565"	1048SA	\$121.63 (D6097)
							3.585"	1048SB	\$121.63 (D6097)
							3.628"	1048SC	\$121.63 (D6097)
			2.4L FLANGED SLEEVE WITH PORTS NO BOOST PORTS, .250" Flange Thickness				3.565"	1048FA	\$128.68 (D4638)
200	1982-90	6	STRAIGHT SLEEVE WITH PORTS 2.4L	CR	3.375"	5.550"	3.565"	1027SA	\$121.63 (D6097)
3.585"	1027SB						\$121.63 (D6097)		
3.628"	1027SC						\$121.63 (D6097)		
200 200 EFI	1983-90						3.565"	1027FA	\$128.74 (D8638)
							3.585"	1027FB	\$128.74 (D8638)
							3.628"	1027FC	\$128.74 (D8638)
200	1982-90	6	STRAIGHT SLEEVE WITH PORTS SHORT 2.4L	CR	3.375"	5.410"	3.565"	1044SA	\$121.63 (D6097)
200	1983-90						3.585"	1044SB	\$121.63 (D6097)
200 EFI							3.628"	1044SC	\$121.63 (D6097)
200	2000-04	6	2.5L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.645", BOTTOM TO DECK 2.675" WIDTH 2.340" - HOLES UNDER INTAKE PORTS	RS	3.500"	5.320"	3.693" 3.713"	1149SA 1149SB	\$124.83 (D4118) \$124.83 (D4118)
200	1986-87	6	2.4L STRAIGHT SLEEVE WITH PORTS	CR	3.375"	5.550"	3.565"	1151SA	\$121.63 (D6097)
200	1987-91	6	2.4L STRAIGHT SLEEVE WITH PORTS BRIDGEPORT	CR	3.375"	5.550"	3.565"	1047SA	\$121.63 (D6097)
							3.585"	1047SB	\$121.63 (D6097)
							3.628"	1047SC	\$121.63 (D6097)
			2.4L FLANGED SLEEVE WITH PORTS BRIDGEPORT, .250" Flange Thickness				3.565"	1047FA	\$128.74 (D8638)
							3.585"	1047FB	\$128.74 (D8638)
200	1987-91	6	2.4L STRAIGHT SLEEVE WITH PORTS	CR	3.375"	5.410"	3.565" 3.585" 3.628"	1114SA 1114SB 1114SC	\$121.63 (D6097) \$121.63 (D6097) \$121.63 (D6097)
200	1990-95	6	2.5L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.610", BOTTOM TO DECK 2.650", WIDTH 2.315"	RS	3.500"	5.275"	3.693"	1041SA	\$124.83 (D4118)
							3.713"	1041SB	\$124.83 (D4118)
							3.733"	1041SC	\$124.83 (D4118)
			FLANGED SLEEVE WITH PORTS .250" Flange Thickness				3.693"	1041FA	\$131.97 (D8785)
							3.710"	1041FB	\$131.97 (D8785)
							3.733"	1041FC	\$131.97 (D8785)
200	1996-00	6	2.5L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.595", BOTTOM TO DECK 2.635", WIDTH 2.330"	RS	3.500"	5.275"	3.693" 3.710" 3.730"	1092SA 1092SB 1092SC	\$124.83 (D4118) \$124.83 (D4118) \$124.83 (D4118)
200	1999-UP	6	2.5L OPTI-MAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.635", BOTTOM TO DECK 2.675", WIDTH 2.330"	RS	3.500"	5.320"	3.693"	1124SA	\$124.83 (D4118)
							3.713"	1124SB	\$124.83 (D4118)
							3.733"	1124SC	\$124.83 (D4118)
200	1998-00	6	3.0L OPTIMAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.805", BOTTOM TO DECK 3.065", WIDTH 2.145" SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884" 3.904" 3.885" 3.904"	1148PSA 1148PSB 1148SSA 1148SSB	\$127.92 (D5138) \$127.92 (D5138) \$127.92 (D5138) \$127.92 (D5138)

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220	1989-91	6	STRAIGHT SLEEVE WITH PORTS 220 XRI LASER	CR	3.375"	5.550"	3.565"	1077SA	\$124.83 (D4118)
							3.585"	1077SB	\$124.83 (D4118)
							3.605"	1077SC	\$124.83 (D4118)
200	1998-04	6	3.0L OPTIMAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.895", BOTTOM TO DECK 3.070", WIDTH 2.150"</i> SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884"	1178PSA	\$128.04 (D3238)
							3.904"	1178PSB	\$128.04 (D3238)
							3.884"	1178SSA	\$128.04 (D3238)
							3.904"	1178SSB	\$128.04 (D3238)
225	1978-82	6	2.4L STRAIGHT SLEEVE WITH PORTS NO BOOST PORTS	CR	3.375"	5.550"	3.565"	1048SA	\$121.63 (D6097)
							3.585"	1048SB	\$121.63 (D6097)
225	1994-98	6	2.4L FLANGED SLEEVE WITH PORTS NO BOOST PORTS, .250" Flange Thickness				3.628"	1048SC	\$121.63 (D6097)
							3.565"	1048FA	\$128.68 (D4638)
225	1994-98	6	3.0L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.765", BOTTOM TO DECK 3.050", WIDTH 2.330"</i>	RS	3.625"	6.195"	3.884"	1073SA	\$124.83 (D4118)
							3.904"	1073SB	\$124.83 (D4118)
225	2000	6	3.0L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.760", BOTTOM TO DECK 3.055", WIDTH 2.355"</i> SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884"	1175PSA	\$124.83 (D4118)
							3.904"	1175PSB	\$124.83 (D4118)
							3.884"	1175SSA	\$124.83 (D4118)
							3.904"	1175SSB	\$124.83 (D4118)
225	1998-04	6	2.5L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.595", BOTTOM TO DECK 2.635", WIDTH 2.330"</i>	RS	3.500"	5.275"	3.693"	1092SA	\$124.83 (D4118)
							3.713"	1092SB	\$124.83 (D4118)
							3.730"	1092SC	\$124.83 (D4118)
225	2001-04	6	3.0LOPTIMAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.795", BOTTOM TO DECK 3.050", WIDTH 2.150"</i> SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884"	1181PSA	\$128.04 (D3238)
							3.904"	1181PSB	\$128.04 (D3238)
							3.924"	1181PSC	\$128.04 (D3238)
							3.884"	1181SSA	\$128.04 (D3238)
							3.904"	1181SSB	\$128.04 (D3238)
							3.924"	1181SSC	\$128.04 (D3238)
225	1999-01	6	3.0L OPTIMAX NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.855", BOTTOM TO DECK 3.075", WIDTH 2.140"</i>	RS	3.625"	6.195"	3.884"	1164SA	\$128.04 (D3238)
							3.904"	1164SB	\$128.04 (D3238)
250	1994-00	6	3.0L STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : <i>TOP TO DECK 1.765", BOTTOM TO DECK 3.050", WIDTH 2.330"</i>	RS	3.625"	6.195"	3.884"	1073SA	\$124.83 (D4118)
							3.904"	1073SB	\$124.83 (D4118)
250	1990-93	6	3.4L STRAIGHT SLEEVE WITH PORTS COSWORTH BLOCK	CR	3.740"	6.700"	3.945"	1099SA	\$152.52 (D4199)
							3.965"	1099SB	\$152.52 (D4199)



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H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price			
250	1998-04	6	3.0L OPTIMAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.805"; BOTTOM TO DECK 3.065"; WIDTH 2.145" SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884"	1148PSA	\$127.92 (D5138)			
							3.904"	1148PSB	\$127.92 (D5138)			
							3.885"	1148SSA	\$127.92 (D5138)			
							3.904"	1148SSB	\$127.92 (D5138)			
250	2001	6	3.0L OPTIMAX NO COMPRESSION NOTCH •EXHAUST DIMENSIONS: TOP TO DECK 1.855"; BOTTOM TO DECK 3.075"; WIDTH 2.140"	RS	3.625"	6.195"	3.884"	1164SA	\$128.04 (D3238)			
							3.904"	1164SB	\$128.04 (D3238)			
250	2003	6	3.0L OPTIMAX PRO XB AND XS STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.760"; BOTTOM TO DECK 3.055"; WIDTH 2.355" SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884"	1175PSA	\$124.83 (D4118)			
							3.904"	1175SSA	\$124.83 (D4118)			
								1175PSB	\$124.83 (D4118)			
								1175SSB	\$124.83 (D4118)			
250	2006-07	6	3.0L OPTIMAX XS STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.775"; BOTTOM TO DECK 3.070"; WIDTH 2.340" SLEEVES ARE PORTS AND STARBOARDS	RS	3.625"	6.195"	3.884"	1193PSA	\$124.83 (D4118)			
							3.904"	1193PSB	\$124.83 (D4118)			
								1193SSA	\$124.83 (D4118)			
								1193SSB	\$124.83 (D4118)			
260	1991-97	6	2.5L NIKASIL BLOCK CAST IRON SLEEVE	RSN	3.500"		3.821"	1053SA	\$131.37 (D9358)			
							3.841"	1053SB	\$131.37 (D9358)			
							3.861"	1053SC	\$131.37 (D9358)			
			FLANGED VERSION OF ABOVE CAST IRON SLEEVE, 1.250" Flange Thickness							3.821"	1053FA	\$138.49 (D2009)
										3.841"	1053FB	\$138.49 (D2009)
										3.861"	1053FC	\$138.49 (D2009)
			2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Unplated forged aluminum sleeve (3.480" ID). Requires boring and plating after installation.							3.821"	1128SA	\$209.88 (D24631)
										3.841"	1128SB	\$209.88 (D24631)
										3.861"	1128SC	\$209.88 (D24631)
										3.881"	1128SD	\$209.88 (D24631)
2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Unplated forged aluminum sleeve (3.514" ID). Plating required before or after installation.							3.831"	1167SA +.010	\$209.88 (D24631)			
							3.851"	1167SB +.010	\$209.88 (D24631)			
							3.871"	1167SC +.010	\$209.88 (D24631)			
2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Semi-finished forged aluminum Nikasil plated. Diamond honing required after installation.							3.821"	1117SA	\$423.01 (D59472)			
							3.841"	1117SB	\$423.01 (D59472)			
							3.861"	1117SC	\$423.01 (D59472)			
275	1990-93	6	STRAIGHT SLEEVE WITH PORTS 3.4L COSWORTH BLOCK	CR	3.740"		3.945"	1099SA	\$152.52 (D4199)			
							3.965"	1099SB	\$152.52 (D4199)			



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H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price			
280	1998-04	6	2.5L NIKASIL BLOCK CAST IRON SLEEVE	RSN	3.500"	4.915"	3.821"	1100SA	\$131.37 (D9358)			
							3.841"	1100SB	\$131.37 (D9358)			
							3.861"	1100SC	\$131.37 (D9358)			
			2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Unplated forged aluminum sleeve (3.480" ID). Requires boring and plating after installation.							3.821"	1134SA	\$209.88 (D24631)
										3.841"	1134SB	\$209.88 (D24631)
										3.861"	1134SC	\$209.88 (D24631)
			2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Unplated forged aluminum sleeve (3.514" ID). Plating required before or after installation.							3.831"	1168SA	\$209.88 (D24631)
										3.851"	1168SB	\$209.88 (D24631)
										3.871"	1168SC	\$209.88 (D24631)
			2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Semi-finished forged aluminum Nikasil plated. Diamond honing required after installation.							3.821"	1129SA	\$423.01 (D59472)
										3.841"	1129SB	\$423.01 (D59472)
										3.861"	1129SC	\$423.01 (D59472)
			300 (S3000)	1998-00	6	2.5L NIKASIL BLOCK CAST IRON SLEEVE	RSN	3.500"		3.821"	1082SA	\$131.37 (D9358)
										3.841"	1082SB	\$131.37 (D9358)
										3.861"	1082SC	\$131.37 (D9358)
						2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Unplated forged aluminum sleeve (3.480" ID). Requires boring and plating after installation.						
3.841"	1131SB	\$209.88 (D24631)										
3.861"	1131SC	\$209.88 (D24631)										
2.5L NIKASIL BLOCK ALUMINUM SLEEVE Note: Unplated forged aluminum sleeve (3.514" ID). Plating required before or after installation.										3.831"	1162SA	\$209.88 (D24631)
										3.851"	1162SB	\$209.88 (D24631)
										3.871"	1162SC	\$209.88 (D24631)
STRAIGHT ALUMINUM PLATED SLEEVE WITH PORTS Note: Semi-finished forged aluminum Nikasil plated. Diamond honing required after installation.										3.821"	1120SA	\$423.01 (D59472)
			3.841"	1120SB	\$423.01 (D59472)							
			3.861"	1120SC	\$423.01 (D59472)							
300	1998-01	6	3.0L PRO MAX EXHAUST HAS COMPRESSION NOTCH •EXHAUST DIMENSIONS : NOTCH TO DECK 1.335", TOP TO DECK 1.785", BOTTOM TO DECK 3.045", WIDTH 2.330"	RS	3.625"	6.195"	3.884"	1152SA	\$128.04 (D8323)			
							3.904"	1152SB	\$128.04 (D8323)			
300	2001-04	6	3.0L PRO MAX STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.715", BOTTOM TO DECK 3.075", WIDTH 2.330"	RS	3.625"	6.195"	3.884"	1160SA	\$128.04 (D3238)			
							3.904"	1160SB	\$128.04 (D3238)			
300	2001-04	6	3.0L PRO MAX X MOTOR STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.765", BOTTOM TO DECK 3.065", WIDTH 2.330"	RS	3.625"	6.195"	3.884"	1163SA	\$124.83 (D4118)			
							3.904"	1163SB	\$124.83 (D4118)			
300	2006-07	6	3.0L OPTIMAX XS300 STRAIGHT SLEEVE WITH PORTS NO COMPRESSION NOTCH •EXHAUST DIMENSIONS : TOP TO DECK 1.730", BOTTOM TO DECK 3.020", WIDTH 2.330"	RS	3.625"	6.195"	3.884"	1194PSA	\$124.83 (D4118)			
							3.904"	1194PSB	\$124.83 (D4118)			
							3.884"	1194SSA	\$124.83 (D4118)			
							3.904"	1194SSB	\$124.83 (D4118)			



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MERCURY 4-Stroke

H.P.	Year	# Cyl	Description	Type	Bore	Length	OD	Part #	Price
50	1999		FLANGED 4 STROKE SLEEVE .200" Flange Thickness		2.480"	4.600"	2.680"	1161FA 1161FB	\$96.00 (D0426) \$96.00 (D0426)
200 225	2002 2002		STRAIGHT 4 STROKE SLEEVE		94MM		4.380" 4.400"	1173SA 1173SB	\$101.00 (D5656) \$101.00 (D5656)

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