



## POWERSPORTS

<u>Part #</u>	<u>Description</u>	<u>Price</u>
<b>Cylinder Boring &amp; Honing</b>		
CB2	.....2 Cycle / Per Hole .....	\$60.51 (D8354)
CB2M	.....2 Cycle Multiple Pass .....	\$77.00 (D5775)
CB4	.....4 Cycle / Per Hole .....	\$55.00 (D5214)
CB4M	.....4 Cycle Multiple Pass .....	\$71.51(D3635)
<b>Cylinder Honing</b>		
CH2	.....2 Cycle / Per Hole .....	\$27.51 (D3602)
CH4	.....Cycle / Per Hole.....	\$22.00 (D0561)
<b>Cylinder Resleeving</b>		
CS2	.....Most 2-Cycle W/O Power Valve .....	\$166.67 (D00521)
	(Labor only Sleeve price not included)	
CS2V	.....Most 2-Cycle with Power Valve (Labor only Sleeve price not included).....	\$200.00 (D00051)
	(Labor only Sleeve price not included)	
CS4	.....Most 4-Cycle drop in /per hole (Labor only Sleeve price not included) .....	\$86.67 (D0056)
	(Labor only Sleeve price not included)	
CS4B	.....Most 4-Cycle where cylinder must be bored to accept a larger sleeve/ per hole .....	\$106.67 (D0008)
	(Labor only Sleeve price not included)	
CS4C	.....4-Cycle where extensive machining is required per hole .....	\$166.67 (D00521)
	(Labor only sleeve price not included)	
<b>Harley Davidson Cylinder Boring &amp; Honing</b>		
HDBP	.....Shovelhead / Panhead (ea.) .....	\$71.51 (D3635)
HDCB	.....EVO & Twin Cam w/torque plates (ea.) .....	\$71.51 (D3635)
HDCBM	.....EVO & Twin Cam w/torque plates multiple pass (ea.) .....	\$88.00 (D0066)
HDCBB	.....EVO 883 to 1200 w/torque plates (ea.) .....	\$125.00 (D5739)
<b>Harley Davidson Cylinder Honing</b>		
HDHP	.....Shovelhead / Panhead (ea.) .....	\$26.67 (D0002)
HDH	.....EVO & Twin Cam w/torque plates (ea.) .....	\$40.00 (D0003)
<b>Harley Davidson Resleeving &amp; Case Boring</b>		
HDS58	.....EVO & Twin Cam Sleeve Installation/per cylinder .....	\$198.00 (D05841)
	(Labor only Sleeve price not included)	
HDC58	.....EVO & Twin Cam Case Boring.....	\$140.00 (D00501)

<u>Part #</u>	<u>Description</u>	<u>Price</u>
<b>Additional Services</b>		
CD4	Deck 4-Cycle Block	\$60.00 (D0054)
CO4	O-Ring 4 Cycle Block / per hole	\$40.00 (D0003)
GSKTM	Gasket removal multiple cylinder	\$53.34 (D0004)
GSKTS	Gasket removal single cylinder	\$33.34 (D0052)
HC	Heli Coil / Per Hole	\$46.67 (D0053)
SR	Remove Cylinder Head Stud	\$4.00 (D003)
PVR	Power Valve Removal	\$26.67 (D0002)
PVA	Power Valve Assembly	\$40.00 (D0003)
PVM	Match Power Valve	\$40.00 (D0003)
PM	Port Match	\$86.67 (D0056)
LH	Additional Labor (Per Hour)	\$75.00 (D0057)
BB	Bead Blast (Single Cylinder)	\$26.67 (D0002)
BC	Bore Cases (Single Cylinder)	\$69.34 (D0025)



**TOLL-FREE Order Line 1.866.753.3832**  
 Tech Line 440.205.1055 - Fax 440.205.1056

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