



AUTOMOTIVE

<u>Part #</u>	<u>Description</u>	<u>Price</u>
<u>Balancing</u>		
BBBV8	Big Block V8 Cylinder Assemblies (Does Not Include Heavy Metal)	\$278.25
BD	Diesel (Does Not Include Heavy Metal) Per Hour	\$84.00
BFC	Flywheel and Clutch	\$97.65
BV6V8.....	V6 & V8 Cylinder Assemblies (Does Not Include Heavy Metal)	\$267.75
<u>Block Work</u>		
BWABB	Align Bore Block	\$320.25
BWAHB	Align Hone Block	\$241.50
BWBH.....	Bore & Hone (Per Cylinder).....	\$36.75
BWBHM.....	Bore & Hone Multiple Pass	\$47.25
BWCS	Install Cylinder Sleeve (Per Cylinder)	\$162.75
BWRRCB	R&R Cam Bearings	\$18.38
BWRRFP	R&R Freeze Plugs	\$7.88
<u>Cleaning & Degreasing</u>		
CDC.....	Crankshaft.....	\$31.50
CDCHM	Cylinder Heads & Manifolds	\$42.00
CDPCB	Passenger Car Blocks	\$105.00
CDSM	Sheet Metal i.e. Valve Covers, Timing Covers, Oil Pans etc. (Per Part)	\$10.50
CDTB	Truck Blocks (If Capable)	\$142.80
<u>Cylinder Head Work</u>		
CHW3	3 Cyl. Cast Iron Heads.....	\$89.25
CHW4	4 Cyl. Cast Iron Head	\$131.25
CHW6	6 Cyl. Cast Iron Head	\$152.25
CHW4A	4 Cyl. Aluminum i.e. Escort, 22R Toyota	\$162.75
CHW4DOHC	4 Cyl. DOHC Acura, Mits., Toyota, GM, etc. w/o cams	\$367.50
CHW4MV.....	4 Cyl. Multi Valve Honda, Mits. etc. OHC w/o cam	\$294.00
<u>Connecting Rod & Piston Work</u>		
CRPWCIPR	Clean & Install Piston Rings (Each).....	\$24.15
CRPWFFR	File Fit Rings Per Piston (Each)	\$19.69
CRPWIPR	Install Piston on Rod (Each).....	\$13.78
CRPWRL	Resize Large End (Each)	\$26.25
CRPWRR	Rebush Rods (Per Rod)	\$21.00
CRPWRRRPR	R & R Both Connecting Rod Ends assemble with Piston & Ring Set (Each)	\$34.65
CRPWSR	Straighten Rod (Each).....	\$10.50
<u>Crankshaft Services</u>		
CSCP	Clean & Polish Automotive Crankshaft	\$68.25
CSGAC	Grind All 4, 6 & 8 Cylinder Crankshafts	\$194.25
CSMC	Magnaflux Crankshaft	\$52.50
CSSC	Straighten Crankshaft	\$63.00
CSWJG	Weld Journal & Grind.....	\$141.75
CSWTG	Weld Thrust & Grind	\$189.00

<u>Part #</u>	<u>Description</u>	<u>Price</u>
Guide & Seat Work		
GSING2	Install New Guide (2 or more)	\$18.38
GSKN	Knurl Valve Guide	\$13.65
GSMFSIRAS	Machine for Screw-In Rocker Arm Studs	\$24.94
GSMGFS	Machine guides for seals	\$9.19
GSRR	R & R Replaceable guide	\$18.38
GSVSCI	Valve Seat Cut & Install	\$31.50

Magnaflux & Pressure Test

MPTM34	Magnaflux 3 & 4 Cylinder Heads	\$37.80
MPTM6	Magnaflux 6 Cylinder Heads	\$42.00
MPTMB	Magnaflux Blocks	\$73.50
MPTPT34	Pressure Test Normal 3 & 4 Cylinder Heads	\$55.65
MPTPT6	Pressure Test Normal 6 Cylinder Heads	\$63.00
MPTPTB	Pressure Test Blocks (If Capable)	\$110.25

Performance Machining

PMAPM	Assemble Performance Engine	\$1,055.25
PMDCAST	Degree Cam Shaft Timing	\$162.75
PMGB	Grout Block (Labor Only Grout Not Included)	\$178.50
PMOCH	Performance Machining: O Ring Cylinder Head (Per Cylinder)	\$31.50
PMORV8B	O Ring V8 Block	\$215.25
PMTPBH	Torque Plate Bore & Hone (Per Cylinder)	\$84.00

Resurfacing

R34	3 & 4 Passenger Car Heads	\$60.90
R34HD	3 & 4 Cylinder Heavy Duty Heads	\$78.75
R4B	4 Cylinder Blocks	\$120.75
R6	6 Cylinder Passenger Car Heads	\$76.65
R6B	6 Cylinder In-Line Blocks	\$120.75
R6HD	6 Cylinder Heavy Duty Heads	\$110.25
RBT	Block True or Square Deck	\$215.25
RV6V8	V6 & V8 Blocks	\$163.80

Miscellaneous

MAMLB	Assemble Motor-Long Block	\$635.25
MAMSB	Assemble Motor-Short Block	\$477.75
MBSB	Broken Stud & Bolt (Each)	\$36.75
MSSBEZ	Broken Stud or Bolt with EZ Out Broken off	\$47.25
MEF	Environmental Fee 5% of Labor Cost not to exceed \$50.00	\$57.75
MH	Helicoil (Labor Only)	\$29.40



TOLL-FREE Order Line 1.866.753.3832
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